

## Receiving Report

Date:	<u>9/2/16</u>	Batch No:	<u>M113457</u>
Supplier:	<u>MAGNA</u>	Dart P/O:	<u>10948</u>
Packing Slip:	Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	Release Note Attached:	Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> N/A <input type="checkbox"/>
Invoice:	Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>	Waybill Attached:	Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> N/A <input type="checkbox"/>
Receipt:	Cash <input type="checkbox"/> Cr <input checked="" type="checkbox"/>	Shipment Complete:	Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> N/A <input type="checkbox"/>
		QC6 Inspection	<input checked="" type="checkbox"/> N/A <input type="checkbox"/>
		Work Order	<u>02/12/17</u>

### Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK)    Level 12    CE

Production/Admin:

Date

Received/Costing

Initial

9/2/16

Location

# Purchase Order Receipt Listing

Page 1 of 1

December 16, 2009 2:41:14 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO10948 Receipt Dates from 12/16/2009 to 12/16/2009 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID	Vendor Name	VC-MAG002	Magna Stainless								
PO10948	1		M304RO.750	f		12/16/2009	12/16/2009	48.4000	\$4.00	0.0000	0
CAD	No		304 SS Roundbar .750	f		48.0000	Stores		\$193.60	0.0000	0
			113457								
	2		M304R1.000	f		12/16/2009	12/16/2009	48.8000	\$7.17	0.0000	0
	No		304 round bar 1.00	f		48.0000	Stores		\$349.73	0.0000	0
			113457								
	3		M6061T6R1.125	f		12/16/2009	12/16/2009	60.0000	\$3.00	0.0000	0
	No		6061 ROUND BAR 1.125	f		60.0000	Stores		\$180.00	0.0000	0
			113457								
	4		M6061T6R1.000	f		12/16/2009	12/16/2009	40.0000	\$2.10	0.0000	0
	No		ROUND BAR 1.00"	f		40.0000	Stores		\$84.00	0.0000	0
			113457								
											Total Received Quantity: 197.2000
											Total Qty to Inspect (PO U/M): 0.0000
											Total Reject Quantity: 0.0000
											Total Receipt Value: \$807.33
											Total Balance Due Quantity: 0.0000

SOLD TO:  
 DART AEROSPACE LTD  
 1270 ABERDEEN STREET

 SHIP TO:  
 DART AEROSPACE LTD  
 1270 ABERDEEN STREET

SPECIAL INSTRUCTIONS

 HAWKESBURY, ON  
 K6A 1K7  
 Contact: CHANTAL

 HAWKESBURY, ON  
 K6A 1K7  
 Ship Terms: PREPAID

MTR: Y

Currency	Sales Person	Customer Phone	Customer Fax	Customer PO	
CANADIAN DOLLARS	ERYCK BLAIS	(613) 632-5200	(613) 632-1053	PO10948	
Sales Order	Terms	Ship Via	Date Ordered	Date Required	Date Shipped
W023020	NET 30 DAYS	NIR:R-557065-1	12/15/09	12/16/09	12/16/09

Ordered	Back Ordered	Unit	Description			Bundle #	Heat #	Shipped
2		PC	ALUMINUM ROUND BAR ARB 6061 T6 1" x R/L	20'	37 LB / 2 PC	L030870	7679	2
3		PC	ARB 6061 T6 1-1/4" x R/L	20'	87 LB / 3 PC	L028176	129440	3
4		PC	STAINLESS ROUNDS SRB 304 3/4" x R/L	12'10"	78 LB / 4 PC	L033307	978246	4
4		PC	SRB 304 1" x R/L	12'2"	132 LB / 4 PC	L033312	18023	4
Bundles: 1						8/11/09		
						Approx Weight:		
						334 LB		

Received by: \_\_\_\_\_

Date: \_\_\_\_\_

Signature: \_\_\_\_\_

## ANALYSIS CERTIFICATE

Empire Resources, Inc.

One Parker Plaza  
Fort Lee, NJ 07024-2937  
United States  
Tel : (201) 944-2200  
Fax : (201) 944-2226  
rtoombs@empireresources.com

EMPIRE Letter Ref # : EWR50894



Friday, 12 June, 2009

Date : June 12, 2009

Sales Contract # : E136627

Alloy-Temper : 6061-T6

Container # : EXTR20080401

Case # : EXC16160

Cast # : 729440

Die # : A10106

Specification : 1.25" X 20' ROUND ROD 6061, T6

Purchase Order : PO05391

Customer Part # :

6  
01/12/17

MADE IN THE USA

### Chemical Composition (WT%)

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Other Elements	Each Max	Total Max
Min	0.40		0.15	0.8	0.04					
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15
Actual	= 0.53	= 0.17	= 0.19	< 0.01	= 0.8	= 0.07	= 0.02	< 0.01	= 0	

\* Aluminum = Remainder

Actual cast analysis is retained on file.

### Tensile Properties

Test No.	Yield (ksi)	Tensile (ksi)	Elong. (%)
1	37.1	39.6	15.9

ASTM B221-06, AMS-QQ-A-200/8-97

Authorized Signature

Ross Toombs  
General Manager

Lorenzo LOIUS (VIZCAYA) España  
P.O. Box 1.223/48080 Bilbao  
Tel. 34-(4) 4 71 13 00  
Fax 34-914 53 16 36



ACEROS INOXIDABLES  
**OLARRA** 



Trade Mark - Zeichen des Industriegeistes  
Anagramma del sinnistrador

Works Inspector Stamp - Werkssachverständiger  
Sello del Inspector

1

Certificate type-APZ Nach Certificado tipo		EN 10.204/3.1		Certificate n°- Prüf-Nr Certificado n°		643.524		Date-Datum-Fecha 28 DE JULIO 2009															
Our order N° Werks - Nr N° de Referencia		411.314		Heat Schmelze Cocida		878346		Your order N° Bestell - Nr Pedido N°															
Steel Grade Werkstoff Calidad		AISI-304-L / MECAMAX		According to Entsprechend Corresponde		P00937		ASTM A479/A479M-08															
Shape and Size - Geometria Penalty dimension ROUND 3/4"		Tolerance - Toleranz Tolerancia ASTM-A484-08		Bundles Bunde Bultos		8		Bars Stäbe Barres															
Weight Gewicht Peso		10.780LBS		Requirements - Anforderungen - Exigencias																			
<p>ASTM A 276-08a ASME SA 479/SA 479M-07 ASTM A182/A182M-08a ASME SA 182/SA 182M-08a. Grain Size A/ASTM E 112-96 =5. ASTM A193/A193M-08b.B8 CL1,</p> <p>QQ-S-763F-96.COND.A, SAEAMS5647H-02, SAEAMS5639H-02. Acc.to NACE MR0175-03, ASME SA193/SA193M-08a.B8 CL1.</p>																							
Melting process / Erschmelzungsart / Proceso de Fusión				Heat treatment / Wärmebehandlung / Tratamiento térmico																			
E.A.F. / A.O.D.				1.050 , 4 HORAS Water / Wasser / Agua																			
Solution annealed/Abgeschreckt/Hipertemperado >> Polished/Polido/Pulido >> Cold drawnn/Gezogen/Estrido																							
Test results - Ergebnis der Prüfungen - Resultados de los ensayos																							
Dimension of Specimen Abmessung des Probestabes Medida de las probetas		Rp 0.2% N/mm <sup>2</sup> MPA		Rp 1% N/mm <sup>2</sup> MPA		RM N/mm <sup>2</sup> MPA		A %L 5D		A %L 4D		Z %		Hardness Härte Dureza HBW		Impact Test / Kerbschlag / Resistencia ISO V Jules							
		Min.																					
		Max.		KSI				KSI															
Temperature °C 20C		Spec. N°. Probe Nr. Pro N°.		1		72.950		98.330		47		70		217									
Min.		C		Si		Mn		P		S		Cr		Mo		Ni		Ti					
Max.																							
		0,030		0,36		1,49		0,034		0,024		18,00		0,37		8,05		0,44					
Visual and dimensional inspection Bestichtigung und Aumessung Control visual y dimensional				O.K.				Radioactivity inspection Radioaktivitätskontrolle Control de Radioactividad				O.K.				Antimazing test Spektroskop. Verwechslungspr. Antimazenda				O.K.			
Remarks - Bemerkungen - Observaciones																							
<p>Dual Certified Tp 304.UNS-S-30400/S-30403.No Weld Repair. Free from mercury contamination The micro and macro test were satisfactory Material Stable To Intercristaline Corrosion A/ASTM A 262 E. This Material Is Free of Continuous Carbide Networks. U.S.Inspection Is Satisfactory A/ASTM A 388/A 388M-08.</p>												<p>EDV / EDP Acc. EN 10.204 Alfredo Molina Certification Mng.</p> <p>Works Inspector Der Werkssachverständige Inspector de fábrica</p>											

# VIRAJ PROFILES LIMITED

**VIRAJ**®

Unit-V  
Survey NO 110,111,114/1 C-D 116,119 & 120  
Village Mahagoan  
Dist: THANE 401 506  
MAHARASHTRA,INDIA.

## TEST CERTIFICATE

CUSTOMER

ORDER NO

P00952

PACKING LIST NO

IMP/903753/2

INSPECTION NO

100000153320

DATE

24.08.2009

GRADE  
304/304L

HEAT No  
18023

BUNDLE NO :  
5117071,5117070,5117069,5117072,5117073,5117074,5117075,5117076,..

DESCRIPTION  
STAINLESS STEEL BRIGHT BARS

SMOOTH TURNED

SIZE	SHAPE	TOLERANCE	LENGTH	PIECES	WEIGHT
1"	ROUND	ASTM A484	12' - 14'	252	8,390.000 LB

### CHEMICAL ANALYSIS

%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%Co	%N2
0.0130	1.470	0.420	0.0210	0.0330	18.250	8.050	0.590	0.330	0.140	0.07400

### TEST RESULTS

0.2% yield strength ksi	Tensile Strength ksi	Elongation %	Reduction Of Area %	Hardness BHN	Grain Size NOS
72.0	99.0	45.0	69.0	207.0	6.0

### SPECIFICATION:

MATERIAL CONFIRMS TO ASTM A182/A-182M-06,A276-06 COND A, A479/A479M-06a COND A,A193/A193M-06a B8 CL-1,A320/A320M-05a B8 CL-1,A484 06b, A388/A388M-05,ASME SA182-04,SA479-04, SA 193-04 B8 CL-1, SA320-04 B8 CL-1,ASTM A314-2002. IGC SATISFACTORY AS PER ASTM A 262-02a PRACTICE E. AMS S6390,QQ- S-763F,NACE-MR0175-2002.AISI 304/304L. UNS#S30400/S30403. CERTIFICATION AS PER EN 10204-3.1.

### REMARKS

MATERIAL IS FREE FROM MERCURY CONTAMINATION, FREE FROM WELD OR WELD REPAIRS, MICRO:FREE FROM CONTINOUS CARBIDE NETWORK ON GRAIN BOUNDARIES. MACRO:GOOD, MINIMUM SOLUTION ANNEALING TEMPERATURE 1050C, SOAKING TIME 1hr/inch, WATER QUENCHED. MELT SOURCE:AOD. WE CONFIRM THAT THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION.COUNTRY OF ORIGIN: INDIA.

We hereby certify that the material described above has been tested and complies with the terms of order/contract.

  
WORKS INSPECTOR  
S. SUVARNA.

P  
0047728

18023

## Material Test Report

Customer Ship To:

Magna Stainless Inc.  
5775 Kieran St.  
St-Laurent  
QB H4S 0A3

Our Order: 363645 - 3  
Your PO # P006376  
Part # 05446-000-240  
Die: ES05446  
Description: 1.000  
Alloy Temper 6061 T6  
Print Date: 9/1/2009

### Chemical Properties

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	others each	others total	Al
0.40-0.8	0.7 max	0.15-.40	0.15 max	0.8-1.2	0.04-0.35	0.25 max	0.15	0.05	0.15	remain

### Mechanical Properties

#### Strength ksi

Test ID	Test Date	CastNum	Ultimate	Yield (2% Offset)	Elongation (2" gage length)
117726	9/1/09	7679	42.51	35.38	14.7
117727	9/1/09	7679	43.32	35.64	13.6

Applicable Specifications: ASTM B221-08 ASTM B308-02 ASTM B429 QQA200/8 QQA200/16

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Doug Barnes - Tensile Testing

Authorized

Evan Eng, Quality Assurance Mgr.



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO10948**

Purchase Order Date 12/15/09  
PO Print Date 12/15/09

Page Number 1 of 2

Order From :

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

VC9MAG002

**FAXED**  
*12/9/09*

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	

Ship To : DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
<b>Vendor Part Number</b>							
1	M304RO.750	304 SS Roundbar .750	12/16/09 Yes	48.00 f	Yours ppd <i>48.40 12/9/09</i>	\$4.0000	\$192.00
<b>Special Inst:</b> MATERIAL: AISI 304/316 SS ROUND BAR NOTE: AISI 303 NOT ACCEPTABLE							
2	M304R1.000	304 round bar 1.00	12/16/09 Yes	48.00 f	Yours ppd <i>48.80 12/9/09</i>	\$7.1666	\$344.00
<b>Special Inst:</b> AS ABOVE							
3	M6061T6R1.125	6061 ROUND BAR 1.125	12/16/09 Yes	✓60.00 f	Yours ppd <i>60.00 12/9/09</i>	\$3.0000	\$180.00
<b>Special Inst:</b> MATERIAL: 6061-T6T651/T6510/ T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/ 4128/4115/4116 OR ASTM B211 OR ASTM B221							

**MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY**

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 1

Change Date: 12/15/09



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO10948**

Purchase Order Date 12/15/09  
PO Print Date 12/15/09

Page Number 2 of 2

Order From : VC-MAG002

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	

4	M6061T6R1.000	ROUND BAR 1.00"	12/16/09	✓ 40.00	Yours ppd	\$2.1000	\$84.00
			Yes	f			

PC 9/12/09

Special Inst: AS ABOVE

PO Total: \$800.00

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

u CZ

No substitution or deviation without consent.  
Certificate of Conformity or Material Certification required when applicable

Change Nbr: 1

Change Date: 12/15/09

## Chantal Lavoie

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**From:** Eryck Blais [eblais@magnastainless.com]  
**Sent:** December 14, 2009 1:20 PM  
**To:** 'Chantal Lavoie'  
**Subject:** RE: quote

all stock  
thank you  
eryck

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**From:** Chantal Lavoie [mailto:[clavoie@dart Aero.com](mailto:clavoie@dart Aero.com)]  
**Sent:** Monday, December 14, 2009 11:30 AM  
**To:** Eryck Blais  
**Subject:** quote

Please advise price & delivery on material.  
6061-t6 round bar 1" x 40 ft 2 pcs x 42.00 ea  
6061-t6 round bar 1.250" x 60 ft 3 pcs 60.00 ea  
304 round bar .750" x 40 ft 4 pcs 48.00 ea  
304 round bar 1.00" x 40 ft 4 pcs 86.00 ea

Thanks  
Chantal